

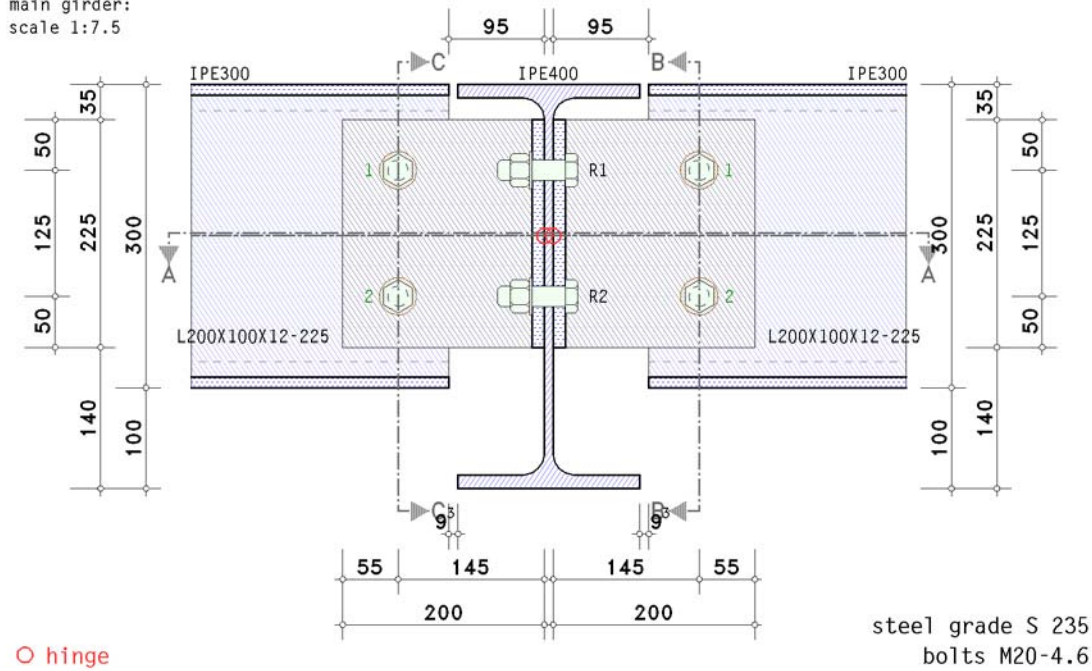
POS. 11: WAGENKNECHT 5.8.2

4H-EC3GT version: 6/2015-1c

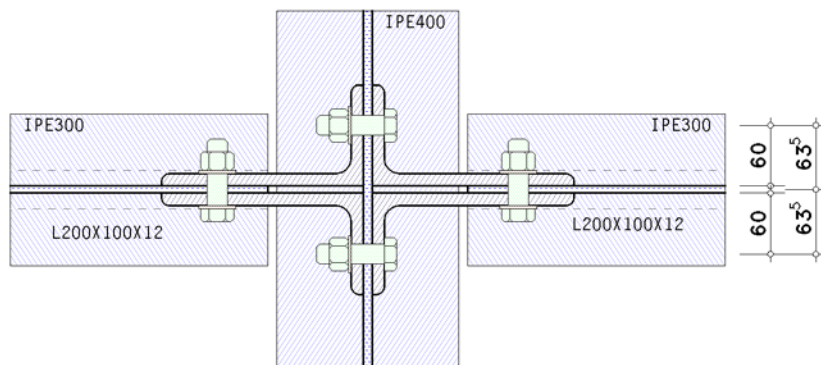
Simple Joint of Beams

EC 3-1-8 (12.10), NA: Deutschland

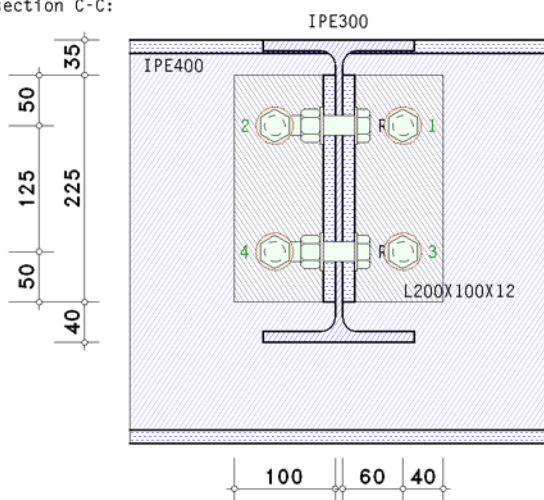
main girder:
scale 1:7.5



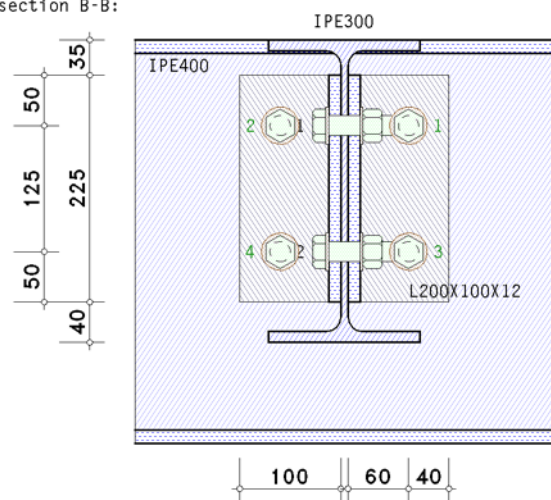
○ hinge
section A-A:



section C-C:



section B-B:



beam connection with two bolted angles, connected to the web of the main girder

steel grade

steel grade S 235

bolts

bolt: bolt class 4.6, bolt size M20

shear plane passes through the unthreaded portion of the bolt

geometry

main girder

section IPE400

supported beam left

section IPE300

joint configuration left

2 x angle: section L200X100X12

width of angles $b_a = 225.0$ mm

plate lengths: $h_o = 0.0$ mm, $\ddot{u}_o = 35.0$ mm ($h_u = 100.0$ mm, $\ddot{u}_u = 40.0$ mm), $s = 95.0$ mm

distances between bolts at main girder: $e_{z,0} = 50.0$ mm, $p_{z,1-2} = 125.0$ mm, $e_{x,0} = 40.0$ mm

distances between bolts at supported beam: $e_{z,0} = 50.0$ mm, $p_{z,1-2} = 125.0$ mm, $e_{x,0} = 55.0$ mm

supported beam right

section IPE300

joint configuration right

2 x angle: section L200X100X12

width of angles $b_a = 225.0$ mm

plate lengths: $h_o = 0.0$ mm, $\ddot{u}_o = 35.0$ mm ($h_u = 100.0$ mm, $\ddot{u}_u = 40.0$ mm), $s = 95.0$ mm

distances between bolts at main girder: $e_{z,0} = 50.0$ mm, $p_{z,1-2} = 125.0$ mm, $e_{x,0} = 40.0$ mm

distances between bolts at supported beam: $e_{z,0} = 50.0$ mm, $p_{z,1-2} = 125.0$ mm, $e_{x,0} = 55.0$ mm

design resistance

verification of welds with the directional method

elastic cross-sectional check der supported beam

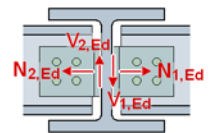
internal forces and moments

Lk 1: $V_{1,Ed} = 55.00$ kN $V_{2,Ed} = 55.00$ kN

partial safety factors for material

resistance of cross sections $\gamma_{M0} = 1.00$

resistance of bolts, welds, plates in bearing $\gamma_{M2} = 1.25$



Simple Joint of Beams

distance of bolt rows at main girder (left)

edge dist.: $e_2 = 40.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

pitch: $p_2 = 127.1$ mm $> 2.4 \cdot d_0 = 52.8$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

pitch: $p_1 = 125.0$ mm $> 2.2 \cdot d_0 = 48.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

distance of bolt rows at main girder (right)

edge dist.: $e_2 = 40.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

distance of bolt rows at supported beam (left)

edge dist.: $e_2 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

pitch: $p_1 = 125.0$ mm $> 2.2 \cdot d_0 = 48.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

distance of bolt rows at supported beam (right)

edge dist.: $e_2 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

pitch: $p_1 = 125.0$ mm $> 2.2 \cdot d_0 = 48.4$ mm,

edge dist.: $e_1 = 50.0$ mm $> 1.2 \cdot d_0 = 26.4$ mm,

$e_2 = 40.0$ mm $< 4 \cdot t_{min} + 40$ mm = 74.4 mm

$p_2 = 127.1$ mm $> \min(14 \cdot t_{min}, 200 \text{ mm}) = 120.4$ mm !!

$e_1 = 50.0$ mm $< 4 \cdot t_1 + 40$ mm = 74.4 mm

$p_1 = 125.0$ mm $> \min(14 \cdot t_{min}, 200 \text{ mm}) = 120.4$ mm !!

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$e_2 = 50.0$ mm $< 4 \cdot t_{min} + 40$ mm = 68.4 mm

$p_1 = 125.0$ mm $< 4 \cdot t_1 + 40$ mm = 68.4 mm

$p_1 = 125.0$ mm $> \min(14 \cdot t_{min}, 200 \text{ mm}) = 99.4$ mm !!

$e_1 = 50.0$ mm $< 4 \cdot t_1 + 40$ mm = 68.4 mm

$e_2 = 50.0$ mm $< 4 \cdot t_{min} + 40$ mm = 68.4 mm

$e_1 = 50.0$ mm $< 4 \cdot t_1 + 40$ mm = 68.4 mm

$p_1 = 125.0$ mm $> \min(14 \cdot t_{min}, 200 \text{ mm}) = 99.4$ mm !!

$e_1 = 50.0$ mm $< 4 \cdot t_1 + 40$ mm = 68.4 mm

assumption: hinge is in the periphery to main girder web

design values

transformation of member forces to the reference point (intersection point of beam axis')

connection left:

$$M_{2,Ed} = V_{j2,Ed} \cdot e_2 = 0.24 \text{ kNm}, \quad e_2 = 4.3 \text{ mm}$$

$$V_{2,Ed} = V_{j2,Ed} = 55.00 \text{ kN}$$

connection right:

$$M_{1,Ed} = V_{j1,Ed} \cdot e_1 = -0.24 \text{ kNm}, \quad e_1 = -4.3 \text{ mm}$$

$$V_{1,Ed} = V_{j1,Ed} = 55.00 \text{ kN}$$

design resistance of the connection

connection left:

angle leg at main girder:

calculation of the point section:

$$\text{bolt 1 } T_{y,1} = -13.20 \text{ kN}, \quad T_{z,1} = 13.75 \text{ kN}, \quad T_1 = 19.06 \text{ kN}$$

$$\text{bolt 2 } T_{y,2} = 13.20 \text{ kN}, \quad T_{z,2} = 13.75 \text{ kN}, \quad T_2 = 19.06 \text{ kN}$$

shear force resistance

bolts in shear:

$$U_i = T_i / F_{v,Rd}, \quad V_{Rd,i} = V_{2,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{design shear resistance per shear plane: } F_{v,Rd} = \alpha_v \cdot f_{ub} \cdot A / \gamma_{M2} = 60.32 \text{ kN}, \quad \alpha_v = 0.60$$

$$\text{bolt 1: } U_1 = 0.316 \quad V_{Rd,1} = 174.1 \text{ kN}$$

$$\text{bolt 2: } U_2 = 0.316 \quad V_{Rd,2} = 174.1 \text{ kN}$$

$$\text{design shear resistance total: } V_{Rd,1} = 174.1 \text{ kN}$$

angle leg 2 with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{2,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{bolt 1: } F_{b,z,1} = 130.91 \text{ kN} \quad F_{b,y,1} = 104.73 \text{ kN} \quad U_1 = 0.126 \quad V_{Rd,1} = 436.4 \text{ kN}$$

$$\text{bolt 2: } F_{b,z,2} = 130.91 \text{ kN} \quad F_{b,y,2} = 104.73 \text{ kN} \quad U_2 = 0.126 \quad V_{Rd,2} = 436.4 \text{ kN}$$

$$\text{design bearing resistance total: } V_{Rd,2} = 436.4 \text{ kN}$$

beam web with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{2,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{bolt 1: } F_{b,z,1} = 123.84 \text{ kN} \quad F_{b,y,1} = 123.84 \text{ kN} \quad U_1 = 0.111 \quad V_{Rd,1} = 495.4 \text{ kN}$$

$$\text{bolt 2: } F_{b,z,2} = 123.84 \text{ kN} \quad F_{b,y,2} = 123.84 \text{ kN} \quad U_2 = 0.111 \quad V_{Rd,2} = 495.4 \text{ kN}$$

$$\text{design bearing resistance total: } V_{Rd,3} = 495.4 \text{ kN}$$

$$\text{shear resistance: } \min V_{Rd,a2} = V_{Rd,1} = 174.1 \text{ kN}$$

angle leg at supported beam:

calculation of the point section:

$$\text{bolt 1 } T_{y,1} = 67.58 \text{ kN}, \quad T_{z,1} = 27.50 \text{ kN}, \quad T_1 = 72.96 \text{ kN}$$

$$\text{bolt 2 } T_{y,2} = -67.58 \text{ kN}, \quad T_{z,2} = 27.50 \text{ kN}, \quad T_2 = 72.96 \text{ kN}$$

shear force resistance

bolts in shear:

$$U_i = T_i / (2 F_{v,Rd}), \quad V_{Rd,i} = V_{2,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{design shear resistance per shear plane: } F_{v,Rd} = \alpha_v \cdot f_{ub} \cdot A / \gamma_{M2} = 60.32 \text{ kN}, \quad \alpha_v = 0.60$$

$$\text{bolt 1: } U_1 = 0.605 \quad V_{Rd,1} = 90.9 \text{ kN}$$

$$\text{bolt 2: } U_2 = 0.605 \quad V_{Rd,2} = 90.9 \text{ kN}$$

$$\text{design shear resistance total: } V_{Rd,1} = 90.9 \text{ kN}$$

angle leg 1 with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{2,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{bolt 1: } F_{b,z,1} = 130.91 \text{ kN} \quad F_{b,y,1} = 144.00 \text{ kN} \quad U_1 = 0.235 \quad V_{Rd,1} = 234.4 \text{ kN}$$

$$\text{bolt 2: } F_{b,z,2} = 130.91 \text{ kN} \quad F_{b,y,2} = 144.00 \text{ kN} \quad U_2 = 0.235 \quad V_{Rd,2} = 234.4 \text{ kN}$$

$$\text{design bearing resistance total: } V_{Rd,2} = 234.4 \text{ kN}$$

angle leg 1 in tension and shear (shear block):

$$\text{shear resistance } V_{eff,Rd} = (0.5 \cdot A_{nt} \cdot f_u) / \gamma_{M2} + (A_{nv} \cdot f_y / 3^{1/3}) / \gamma_{M0} = 307.23 \text{ kN}$$

$$\text{shear resistance total: } V_{Rd,3} = 307.2 \text{ kN}$$

angle leg 1 in bending and shear:

$$(A_{f,net} \cdot 0.9 \cdot f_u) / \gamma_{M2} = 281.5 \text{ kN} < (A_f \cdot f_y) / \gamma_{M0} = 317.3 \text{ kN} \Rightarrow \text{der deduction of holes is respected.}$$

$$\text{shear resistance } V_{Rd} = f_y / \gamma_{M0} / ((b' / W_{el})^2 + 3 \cdot (1/A)^2)^{1/2} = 120.87 \text{ kN}$$

shear resistance total: $V_{Rd,4} = 2 \cdot 120.87 = 241.7 \text{ kN}$

beam web with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{2,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

bolt 1: $F_{b,z,1} = 102.24 \text{ kN}$ $F_{b,y,1} = 77.45 \text{ kN}$ $U_1 = 0.873$ $V_{Rd,1} = 63.0 \text{ kN}$

bolt 2: $F_{b,z,2} = 102.24 \text{ kN}$ $F_{b,y,2} = 77.45 \text{ kN}$ $U_2 = 0.873$ $V_{Rd,2} = 63.0 \text{ kN}$

design bearing resistance total: $V_{Rd,5} = 63.0 \text{ kN}$

beam web in tension and shear (shear block):

$$\text{shear resistance } V_{eff,Rd} = (0.5 \cdot A_{nt} \cdot f_u) / \gamma_{M2} + (A_{nv} \cdot f_y / 3^{1/3}) / \gamma_{M0} = 215.20 \text{ kN}$$

shear resistance total: $V_{Rd,6} = 215.2 \text{ kN}$

shear resistance: $\min V_{Rd,a1} = V_{Rd,5} = 63.0 \text{ kN}$

design resistance: $\min V_{Rd} = 63.0 \text{ kN}$

connection right:

angle leg at main girder:

calculation of the point section:

bolt 1 $T_{y,1} = -13.20 \text{ kN}$, $T_{z,1} = 13.75 \text{ kN}$, $T_1 = 19.06 \text{ kN}$

bolt 2 $T_{y,2} = 13.20 \text{ kN}$, $T_{z,2} = 13.75 \text{ kN}$, $T_2 = 19.06 \text{ kN}$

shear force resistance

bolts in shear:

$$U_i = T_i / F_{v,Rd}, \quad V_{Rd,i} = V_{1,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{design shear resistance per shear plane: } F_{v,Rd} = \alpha_v \cdot f_{ub} \cdot A / \gamma_{M2} = 60.32 \text{ kN}, \quad \alpha_v = 0.60$$

bolt 1: $U_1 = 0.316$ $V_{Rd,1} = 174.1 \text{ kN}$

bolt 2: $U_2 = 0.316$ $V_{Rd,2} = 174.1 \text{ kN}$

design shear resistance total: $V_{Rd,1} = 174.1 \text{ kN}$

angle leg 2 with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{1,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

bolt 1: $F_{b,z,1} = 130.91 \text{ kN}$ $F_{b,y,1} = 104.73 \text{ kN}$ $U_1 = 0.126$ $V_{Rd,1} = 436.4 \text{ kN}$

bolt 2: $F_{b,z,2} = 130.91 \text{ kN}$ $F_{b,y,2} = 104.73 \text{ kN}$ $U_2 = 0.126$ $V_{Rd,2} = 436.4 \text{ kN}$

design bearing resistance total: $V_{Rd,2} = 436.4 \text{ kN}$

beam web with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{1,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

bolt 1: $F_{b,z,1} = 123.84 \text{ kN}$ $F_{b,y,1} = 123.84 \text{ kN}$ $U_1 = 0.111$ $V_{Rd,1} = 495.4 \text{ kN}$

bolt 2: $F_{b,z,2} = 123.84 \text{ kN}$ $F_{b,y,2} = 123.84 \text{ kN}$ $U_2 = 0.111$ $V_{Rd,2} = 495.4 \text{ kN}$

design bearing resistance total: $V_{Rd,3} = 495.4 \text{ kN}$

shear resistance: $\min V_{Rd,a2} = V_{Rd,1} = 174.1 \text{ kN}$

angle leg at supported beam:

calculation of the point section:

bolt 1 $T_{y,1} = 63.80 \text{ kN}$, $T_{z,1} = 27.50 \text{ kN}$, $T_1 = 69.47 \text{ kN}$

bolt 2 $T_{y,2} = -63.80 \text{ kN}$, $T_{z,2} = 27.50 \text{ kN}$, $T_2 = 69.47 \text{ kN}$

shear force resistance

bolts in shear:

$$U_i = T_i / (2 F_{v,Rd}), \quad V_{Rd,i} = V_{1,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

$$\text{design shear resistance per shear plane: } F_{v,Rd} = \alpha_v \cdot f_{ub} \cdot A / \gamma_{M2} = 60.32 \text{ kN}, \quad \alpha_v = 0.60$$

bolt 1: $U_1 = 0.576$ $V_{Rd,1} = 95.5 \text{ kN}$

bolt 2: $U_2 = 0.576$ $V_{Rd,2} = 95.5 \text{ kN}$

design shear resistance total: $V_{Rd,1} = 95.5 \text{ kN}$

angle leg 1 with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{1,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

bolt 1: $F_{b,z,1} = 130.91 \text{ kN}$ $F_{b,y,1} = 144.00 \text{ kN}$ $U_1 = 0.222$ $V_{Rd,1} = 248.3 \text{ kN}$

bolt 2: $F_{b,z,2} = 130.91 \text{ kN}$ $F_{b,y,2} = 144.00 \text{ kN}$ $U_2 = 0.222$ $V_{Rd,2} = 248.3 \text{ kN}$

design bearing resistance total: $V_{Rd,2} = 248.3 \text{ kN}$

angle leg 1 in tension and shear (shear block):

$$\text{shear resistance } V_{eff,Rd} = (0.5 \cdot A_{nt} \cdot f_u) / \gamma_{M2} + (A_{nv} \cdot f_y / 3^{1/3}) / \gamma_{M0} = 307.23 \text{ kN}$$

shear resistance total: $V_{Rd,3} = 307.2 \text{ kN}$

angle leg 1 in bending and shear:

$$(A_f \cdot \sigma_{f,net} \cdot f_u) / \gamma_{M2} = 281.5 \text{ kN} < (A_f \cdot f_y) / \gamma_{M0} = 317.3 \text{ kN} \Rightarrow \text{der deduction of holes is respected.}$$

$$\text{shear resistance } V_{Rd} = f_y / \gamma_{M0} / ((b^3 / W_{el})^2 + 3 \cdot (1/A)^2)^{1/2} = 120.87 \text{ kN}$$

shear resistance total: $V_{Rd,4} = 2 \cdot 120.87 = 241.7 \text{ kN}$

beam web with bearing resistance:

$$U_{z,i} = T_{z,i} / F_{b,z,Rd}, \quad U_{y,i} = T_{y,i} / F_{b,y,Rd}, \quad U_i = \max(U_{z,i}, U_{y,i}), \quad V_{Rd,i} = V_{1,Ed} / U_i, \quad V_{Rd} = \min V_{Rd,i}$$

bolt 1: $F_{b,z,1} = 102.24 \text{ kN}$ $F_{b,y,1} = 77.45 \text{ kN}$ $U_1 = 0.824$

$$V_{Rd,1} = 66.8 \text{ kN}$$

bolt 2: $F_{b,z,2} = 102.24 \text{ kN}$ $F_{b,y,2} = 77.45 \text{ kN}$ $U_2 = 0.824$

$$V_{Rd,2} = 66.8 \text{ kN}$$

design bearing resistance total: $V_{Rd,5} = 66.8 \text{ kN}$

beam web in tension and shear (shear block):

$$\text{shear resistance } V_{eff,Rd} = (0.5 \cdot A_{nt} \cdot f_u) / \gamma_{M2} + (A_{nv} \cdot f_y / 3^{1/3}) / \gamma_{M0} = 215.20 \text{ kN}$$

shear resistance total: $V_{Rd,6} = 215.2 \text{ kN}$

shear resistance: $\min V_{Rd,a1} = V_{Rd,5} = 66.8 \text{ kN}$

design resistance: $\min V_{Rd} = 66.8 \text{ kN}$

verification of the connection

connection left:

$V_{Ed} = 55.0 \text{ kN}$: $V_{Ed} / \min V_{Rd} = 0.824 < 1$ **ok.**

connection right:

$V_{Ed} = 55.0 \text{ kN}$: $V_{Ed} / \min V_{Rd} = 0.824 < 1$ **ok.**

angle leg at main girder, double-sided connection:

beam web with bearing resistance:

bolt 1: $U_{b,z,1} = 0.222$ $U_{b,y,1} = 0.213$

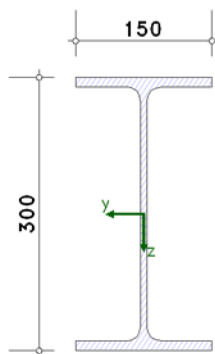
bolt 2: $U_{b,z,2} = 0.222$ $U_{b,y,2} = 0.213$

verifications: $\max U_b = 0.222 < 1$ **ok.**

cross-sectional check of supported beam

beam left:

verification at $\Delta x = 99.3 \text{ mm}$



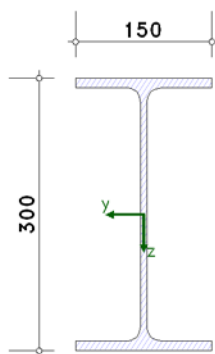
elastic cross-sectional check for $M_{Ed} = -5.22 \text{ kNm}$, $V_{Ed} = 55.00 \text{ kN}$

elastic stresses: $\max \sigma_x = 0.94 \text{ kN/cm}^2$, $\min \sigma_x = -0.94 \text{ kN/cm}^2$, $\max \tau = 2.91 \text{ kN/cm}^2$, $\max \sigma_v = 5.05 \text{ kN/cm}^2$

utilizations: design resistance $U_\sigma = 0.215 < 1$ **ok.**, c/t-ratio $U_{c/t} = 0.075 < 1$ **ok.**

beam right:

verification at $\Delta x = 99.3 \text{ mm}$



elastic cross-sectional check for $M_{Ed} = 5.22 \text{ kNm}$, $V_{Ed} = 55.00 \text{ kN}$

elastic stresses: $\max \sigma_x = 0.94 \text{ kN/cm}^2$, $\min \sigma_x = -0.94 \text{ kN/cm}^2$, $\max \tau = 2.91 \text{ kN/cm}^2$, $\max \sigma_v = 5.05 \text{ kN/cm}^2$

utilizations: design resistance $U_\sigma = 0.215 < 1$ **ok.**, c/t-ratio $U_{c/t} = 0.075 < 1$ **ok.**

verification result

maximum utilization: $\max U = 0.873 < 1$ **ok.**

Final Result

maximum utilization: design resistance $\max U = 0.873 < 1$ **ok.**
c/t-ratio $\max U = 0.075 < 1$ **ok.**

verification succeeded

Regulations

DIN EN 1990, Eurocode 0: Grundlagen der Tragwerksplanung;

Deutsche Fassung EN 1990:2002 + A1:2005 + A1:2005/AC:2010, Ausgabe Dezember 2010

DIN EN 1990/NA, Nationaler Anhang zur DIN EN 1990, Ausgabe Dezember 2010

DIN EN 1993-1-1, Eurocode 3: Bemessung und Konstruktion von Stahlbauten -

Teil 1-1: Allgemeine Bemessungsregeln und Regeln für den Hochbau;

Deutsche Fassung EN 1993-1-1:2005 + AC:2009, Ausgabe Dezember 2010

DIN EN 1993-1-1/NA, Nationaler Anhang zur DIN EN 1993-1-1, Ausgabe Dezember 2010

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